



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3400-00-1-PO
Job Sheet 177390



Part No: RBE350A93-3400-00-1-PO

Job Qty: 50 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/8/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBE350A93-3400-00 Rev. 3 IPP Rev. A 18.05.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs	6/8/18	6/8/18	0.00	0.00	Purchasing		18.07.13
110	Packaging	50 pcs	6/8/18	6/8/18	0.00	0.00	Packaging2		DAS
120	QC	50 pcs	6/8/18	6/8/18	0.00	0.00	QC6		38
130	Packaging	50 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3		38
140	QC21-FG	50 Ea	6/8/18	6/8/18	0.00	0.00	QC21		38

Part Op 100 - Issue P/O: 039860 MANUFACTURE RBE350A93-3400-00-1 AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

10 Mar 2018 x 50 Ph

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A93-3400-00-1P	Guide	50 (1 ea)	100-Purchasing	5091730

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE350A93-3400-00-1P	50	0	0

Part Specifications

Specifications could not be found.

Plex 5/10/18 9:21 AM dart.Lussier.Patrick



Container No: S091747

Part: RBE350A93

Job No: 177390

Serial No/Batch: S091747

Revision: 3

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 532-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 07/13/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

1652
RBE350A93-3400-00-1

Job Sheet 173865



ds

Part No: RBE350A93-3400-00-1

Job Qty: 8 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: RBE350A93-3400-00 REV 3 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/13/18	0.00	0.00	Start Up Machining-4		
120	CNC Lathe	6 pcs		4/14/18	1.00	6.00	MORI SL-154		
130	QC	6 pcs		4/14/18	0.00	0.00	QC2 Machining-5		
140	QC	6 pcs		4/14/18	0.00	0.00	QC8 Machining-5		
170	Outsource	6 pcs		4/14/18	0.00	0.00	Outsource12		
180	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging2		
190	QC	6 pcs		4/14/18	0.00	0.00	QC6		
200	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging3-2		
210	QC21-SA	6 Ea		4/14/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB732 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave part
Descriptions: number and/or batch number And/or T/N number as required Using Marktronic engraver as per DWG.
170 - -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
Conformity is required
180 - Receive
200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4140H-R1.375	4140 Round Bar 1.375	2.4000 ft (.4 ea)	90-Start up Operation	

Job Allocations

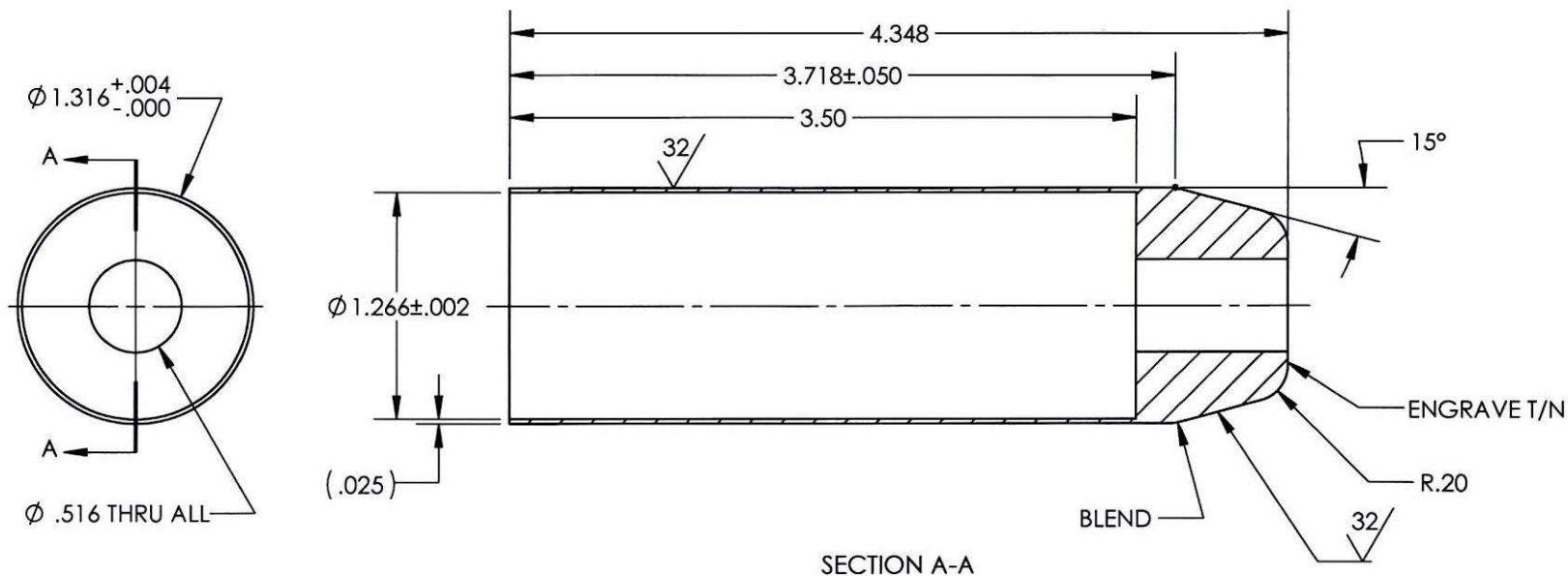
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4140H-R1.375	2	0	0

Part Specifications

Specifications could not be found.

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		CH'D THIMBLE TO GUIDE AND MATERIAL FROM 4140 Q&T, ADDED BLEND NOTE PER D.W.	9/15/2011	RJC	DW
3	17-0172	-1 CH'D ENGRAVE NOTE WAS ENGRAVE T/N, S/N, & "MADE IN USA" TO FIT IS ENGRAVE T/N. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. CH'D MAT'L FROM 4140 TO 4140/4142. DELETED DIMS (.630), 75°. ADDED DIMS 3.718±.050, 15°. CH'D DIM WAS R.200 IS R.20.	7/13/2017	DPD	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173865
20180501

(-1)
GUIDE

DART AEROSPACE	
TITLE DRIVESHAFT THIMBLE	
DWG NO. RBE350A93-3400-00-1	REV 3
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: PERRITT	.X ± .1 SURFACES = 125/
CHECKED: RJC 07/13/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: AA 07/21/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 07/24/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 07/26/2017	USED ON MODEL
SCALE 1:1	EUROCOPTER 350/355
DATE 10/15/2009	SHEET 2 OF 2



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039860**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039860

PO Date: 5/10/18

Due Date: 6/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9		RBW6305G00232-3G-1P			Base	Firmed	6/25/18	25 Ea	0 Ea 25x	25 Ea	\$0.01/Ea AT 18.06.19	\$0.25
Line Item Note W/O 177409, please advise Pat Lussier once received												
11		RBW109-3101-58-1-7P			Handle	Firmed	6/25/18	50 Ea	0 Ea 50x	50 Ea	\$9.45/Ea 18.06.19	\$472.50
Line Item Note W/O 177380												
12		RBW109-3101-58-2-7P			Handle	Firmed	6/25/18	50 Ea	0 Ea 49x	50 Ea	\$9.45/Ea 18.06.19	\$472.50
Line Item Note W/O 177383												
13		RBE350A94-2708-01-01P			Slide	Firmed	6/25/18	50 Ea	0 Ea 50x	50 Ea	\$0.01/Ea 18.06.28	\$0.50
Line Item Note W/O 177384												
14		RBE350A93-3312-03-7P			Washer	Firmed	6/25/18	50 Ea	0 Ea 50x	50 Ea	\$0.01/Ea 18.06.25	\$0.50
Line Item Note W/O 177385												
15		RBE350A93-3312-03-5P			Seat	Firmed	6/25/18	50 Ea	0 Ea 50x	50 Ea	\$0.01/Ea 18.06.25	\$0.50
Line Item Note W/O 177387												
16		RBE350A93-3312-03-3P			Remover / Installer	Firmed	6/25/18	50 Ea	0 Ea 50x	50 Ea	\$0.01/Ea AT 18.06.19	\$0.50
Line Item Note W/O 177388												
18		RBE350A93-3400-00-1P			Guide	Firmed	6/25/18	50 Ea	0 Ea 50x	50 Ea	\$0.01/Ea 18.07.13	\$0.50
Line Item Note W/O 177390												
19		C2-22P			SWA3 Lifting Bushing	Firmed	6/25/18	30 pcs	0 pcs 30x	30 pcs	\$0.01/pcs 18.06.20	\$0.30
Line Item Note W/O 177393												

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
21		RBW6305G01232-3G-1P			Receiver	Firmed	6/25/18	27 Ea	0 Ea	27 Ea	\$72.35/Ea	\$1,953.45
Line Item Note											Grand Total:	
W/O 179292											\$2,901.50	

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/15/18 3:36 PM dart.Lussier.Patrick



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22816
Date: Jul 13, 2018
Page: 2

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO039860	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Jul 13, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
RBE350A93-3312-03-3P Remover / Installer		Each	50		
RBE350A93-3303-02-5P Extractor Pin		Each	50		
RBE350A93-3400-00-1P Guide		Each	50	52	DAS 38 9-89
C2-22P SWA3 Lifting Bushing		Each	30		
RBW1205G00231-3G-7P Washer		Each	30		
added June 15, 2018: Base, dwg # RBW6305G00232-3G-1 Rev.2		Each	25		
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
52	RBE350A93-3400-00-1	Driveshaft Thimble	39860

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in blue ink, appearing to read "Heather Nixon".

Heather Nixon

Vankleek Hill, July 12, 2018

DAS
38
9-89